

## EXPERTS IN CLOSURE SYSTEMS

Alcoa CSI participates in three integrated business divisions:

- Plastic and aluminum closures – producing over 70 billion closures worldwide
- Packaging equipment – design and build high-speed capping equipment for each market segment
- Technical service – Systems Engineers and Field Service Representatives provide bottlers with unmatched applications support worldwide

## FROM BEVERAGES TO FOOD TO PERSONAL CARE

Alcoa CSI is a major supplier to global soft drink, juice, bottled water, dairy, beer, food, distilled spirits, pharmaceutical, personal care, automotive fluids and other markets.

## WORLDWIDE SUPPLIER

Alcoa CSI operates 27 locations and offices worldwide, employing nearly 3,000 people. The company is guided by principles of customer satisfaction and total quality manufacturing - all tied to specific customer and consumer needs.

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ALTERNATIVE WINE CLOSURES  
**Alternative Wine Closures**

FROM  
ALCOA CLOSURE SYSTEMS INTERNATIONAL



OUR PROCESS BEGINS WITH CONSUMERS... ALCOA DELIVERS AN INNOVATIVE, ELEGANT AND SUPERIOR SYSTEM

CONSUMERS DEFINE THE "PERFECT CLOSURE"\*

Primary attributes

- Preserves intended quality
- Easy to open
- Tight seal

Secondary Attributes

- Easy to reseal
- No tools
- Great appearance



INNOVATION

- Glass/Acrylic stopper (100% inert material)
- Ease of opening/re-closing (No tools required)
- Provides improved tamper evidence (aluminum RO over glass stopper)

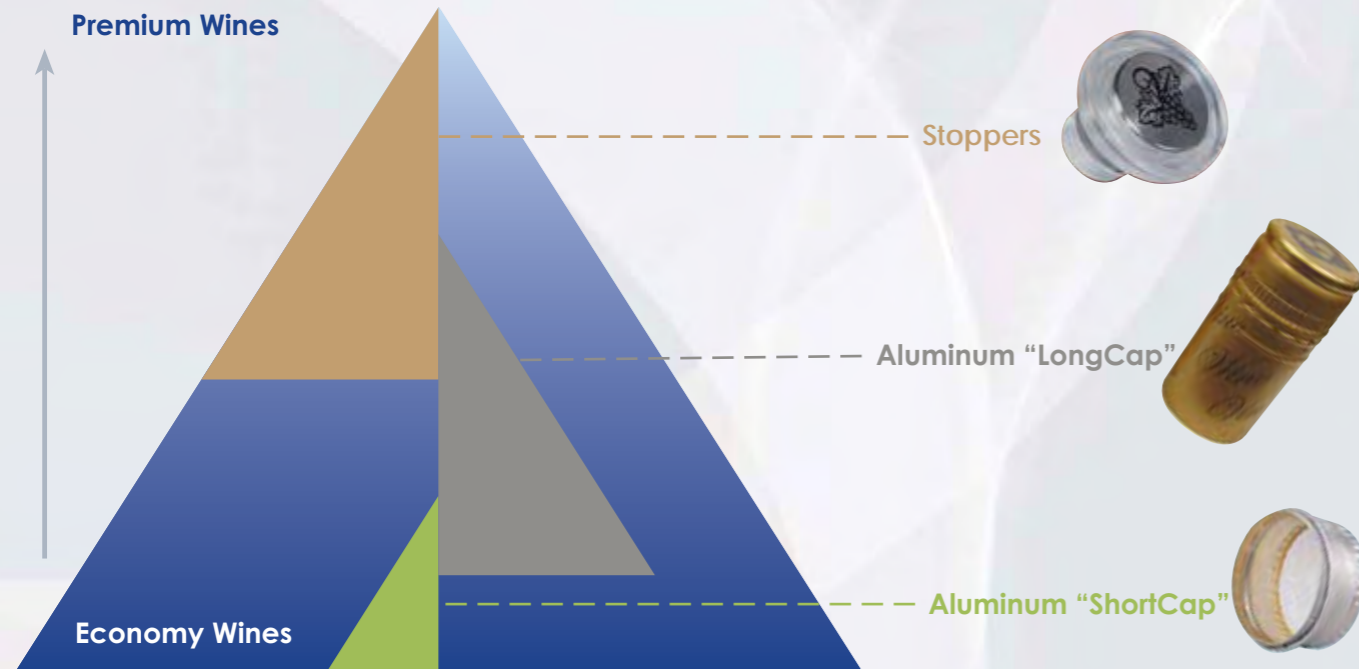


ELEGANCE

- Upscale image
- Superior decoration and branding capability
- Maintains wine opening ceremony



THE PERFECT CLOSURE FOR THE PERFECT WINE



SUPERIOR SEALING

- A stopper with o-ring seal is applied to the bottle and closed with an aluminum cap for tamper evidence
- Buffer between glass neck finish and stopper
- Side sealing through the vertical O-ring concept
- T&O free stopper
- High premium image



\*Source: July 2004 Alcoa study

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